*** INTRODUCTION ***

As musicians, we express our art-form through a variety of mediums. Whatever path a performer chooses, certain tools or instruments need to be implemented in order to create a musical setting.

As percussionists, these tools come in many varieties and sizes. No longer can we specialize on one instrument; to be a total performer, a high level of proficiency must be attained on all the percussion instruments. An on-going obsession for the percussionist is the collection of instruments and in order to sound our best, the equipment must be maintained in good working condition.

It is with a feeling of gratitude towards my colleagues that I am able to share solutions to equipment maintenance, and to learn from their experiences. This book was inspired because of their sharing.

M.P.B.

TABLE OF CONTENTS

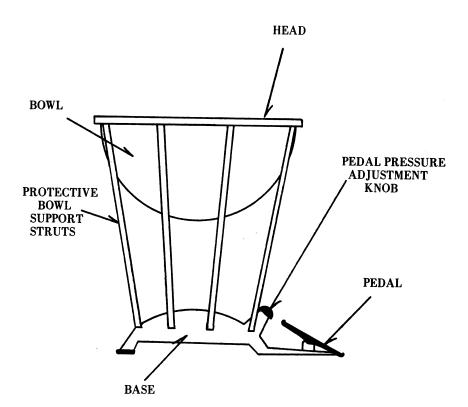
Introduction	3
TIMPANI	6
Reconditioning the Old Head	7
Removing a Timpani Head	8
The Lip of the Bowl	10
Removing Dents in the Bowl	
Cleaning and Checking for Rattles	
Mounting the Head	13
Tuning the Timpani Head	14
Dresden Model Timpani	
Fine-Tuning Key	
Adjusting the Pedal Tension	17
A Squeaky Pedal	
Timpani Mutes	18
Moving the Timpani	19
Covering the Timpani	20
Extended Timpani Set-ups.	
Extended Impani Secups.	41
BASS DRUM & Bass Drum Heads	99
The Calf Skin Head	
Repairing a Damaged Head	
Correcting Bass Drum Rattles and Noises.	40 96
The Suspended Bass Drum Stand	
Repairing the Shell	41
T-Knobs.	40
Changing Bass Drum Heads	
Bass Drum Muffling	30
CNADE DDIM V ' J H 1 Cl	20
SNARE DRUM - Keeping the Heads Clean	32
Snare Adjustment	32
Tuning the Snare Drum	
Tuning Groups of Drums	38
The Internal Drum Mute	39
Replacing a Snare Drum Head	40
CYMBALS	
Storage of Cymbals	42
Repairing a Cracked Cymbal	43
Spider Webbing	45
Welding a Crack	$\dots 46$
Cleaning and Polishing Cymbals	
Sizzle Cymbals	
Suspended Cymbal	48
Gongs and Tam Tams	53
TAMBOURINE - The Shell	
Jingles - Replacing the Head of a Tambourine	56
Thumb Rolls	
Tambourine Holder	58
TRIANGLE	
The Triangle Clip	
The Triangle Stand	
CDOWNER	(0

ACCESSORY PERCUSSION INSTRUMENTS	
Woodblock. 63	
Maracas	
Temple Blocks	
Whistles and Sirens	
Ratchet	
Hand Castanets	
Machine Castanets	
KEYBOARD PERCUSSION INSTRUMENTS	
Marimba and Xylophone	
Repairing a Cracked Bar67	
Resonators	
The Suspension Cord	
Care of Bell Bars	
Vibraphone	
* Estaphone	
SPECIAL STICKS AND MALLETS74	
Gong or Tam Tam Beaters	
Rute75	
Double Headed Sticks	
Non-Retractable Brushes	
Marimba Mallet Variations	
Mallet Rack	
SURVIVAL REPAIR KIT79	
SOUND PROJECTION FOR MARCHING DRUMS80	
CUSTOM-MADE PERCUSSION INSTRUMENTS82	
CUSTOM-MADE PERCUSSION INSTRUMENTS	
CUSTOM-MADE PERCUSSION INSTRUMENTS	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87 Damper Bar for Mark Tree 87	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87 Damper Bar for Mark Tree 87 Marching Machine 88	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87 Damper Bar for Mark Tree 87 Marching Machine 88 Cowbell Tapping 88	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87 Damper Bar for Mark Tree 87 Marching Machine 88 Cowbell Tapping 88 Log Drum 89	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87 Damper Bar for Mark Tree 87 Marching Machine 88 Cowbell Tapping 88 Log Drum 89 Slapstick 90	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87 Damper Bar for Mark Tree 87 Marching Machine 88 Cowbell Tapping 88 Log Drum 89 Slapstick 90 Mallet Accessory Rack 90	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87 Damper Bar for Mark Tree 87 Marching Machine 88 Cowbell Tapping 88 Log Drum 89 Slapstick 90 Mallet Accessory Rack 90 Multiple Cowbell Holder 91	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87 Damper Bar for Mark Tree. 87 Marching Machine. 88 Cowbell Tapping. 88 Log Drum 89 Slapstick 90 Mallet Accessory Rack 90 Multiple Cowbell Holder 91	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87 Damper Bar for Mark Tree 87 Marching Machine 88 Cowbell Tapping 88 Log Drum 89 Slapstick 90 Mallet Accessory Rack 90 Multiple Cowbell Holder 91 Single Woodblock Holder 91	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87 Damper Bar for Mark Tree 87 Marching Machine 88 Cowbell Tapping 88 Log Drum 89 Slapstick 90 Mallet Accessory Rack 90 Multiple Cowbell Holder 91 Single Woodblock Holder 91 Double Woodblock Holder 91 Chime Rack 92	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87 Damper Bar for Mark Tree 87 Marching Machine 88 Cowbell Tapping 88 Log Drum 89 Slapstick 90 Mallet Accessory Rack 90 Multiple Cowbell Holder 91 Single Woodblock Holder 91 Double Woodblock Holder 91 Chime Rack 92 Horizontal Sleigh Bell Rack 93 Vertical Sleigh Bell Rack 93	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87 Damper Bar for Mark Tree 87 Marching Machine 88 Cowbell Tapping 88 Log Drum 89 Slapstick 90 Mallet Accessory Rack 90 Multiple Cowbell Holder 91 Single Woodblock Holder 91 Double Woodblock Holder 91 Chime Rack 92 Horizontal Sleigh Bell Rack 93 Vertical Sleigh Bell Rack 93 A Device for Re-fluffing Timpani Felt 94	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87 Damper Bar for Mark Tree 87 Marching Machine 88 Cowbell Tapping 88 Log Drum 89 Slapstick 90 Mallet Accessory Rack 90 Multiple Cowbell Holder 91 Single Woodblock Holder 91 Double Woodblock Holder 91 Chime Rack 92 Horizontal Sleigh Bell Rack 93 Vertical Sleigh Bell Rack 93 A Device for Re-fluffing Timpani Felt 94 Chain Drum Tuning Gauge 94	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87 Damper Bar for Mark Tree 87 Marching Machine 88 Cowbell Tapping 88 Log Drum 89 Slapstick 90 Mallet Accessory Rack 90 Multiple Cowbell Holder 91 Single Woodblock Holder 91 Double Woodblock Holder 91 Chime Rack 92 Horizontal Sleigh Bell Rack 93 Vertical Sleigh Bell Rack 93 A Device for Re-fluffing Timpani Felt 94 Chain Drum Tuning Gauge 94 Bass Drum/Cymbal Pedal Attachment 95	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87 Damper Bar for Mark Tree 87 Marching Machine 88 Cowbell Tapping 88 Log Drum 89 Slapstick 90 Mallet Accessory Rack 90 Multiple Cowbell Holder 91 Single Woodblock Holder 91 Double Woodblock Holder 91 Chime Rack 92 Horizontal Sleigh Bell Rack 93 Vertical Sleigh Bell Rack 93 A Device for Re-fluffing Timpani Felt 94 Chain Drum Tuning Gauge 94 Bass Drum/Cymbal Pedal Attachment 95 Hexagon Bass Drum Spur 96	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87 Damper Bar for Mark Tree. 87 Marching Machine. 88 Cowbell Tapping. 88 Log Drum 89 Slapstick 90 Multiple Cowbell Holder 91 Single Woodblock Holder 91 Double Woodblock Holder 91 Chime Rack 92 Horizontal Sleigh Bell Rack 93 Vertical Sleigh Bell Rack 93 Vertical Sleigh Bell Rack 93 Vertical Sleigh Bell Rack 93 A Device for Re-fluffing Timpani Felt 94 Chain Drum Tuning Gauge 94 Bass Drum/Cymbal Pedal Attachment 95 Hexagon Bass Drum Spur 96 Oxygen Bell Rack 97	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87 Damper Bar for Mark Tree 87 Marching Machine 88 Cowbell Tapping 88 Log Drum 89 Slapstick 90 Multiple Cowbell Holder 91 Single Woodblock Holder 91 Double Woodblock Holder 91 Chime Rack 92 Horizontal Sleigh Bell Rack 93 Vertical Sleigh Bell Rack 93 Vertical Sleigh Bell Rack 93 A Device for Re-fluffing Timpani Felt 94 Chain Drum Tuning Gauge 94 Bass Drum/Cymbal Pedal Attachment 95 Hexagon Bass Drum Spur 96 Oxygen Bell Rack 97 Triangle Tree 98	
CUSTOM-MADE PERCUSSION INSTRUMENTS 82 The Psaltry 82 Bell/Buzzer Effect Box 83 Seven-Tone Metal Pipe Rack 84 Resonating Chamber for Bell Coils 85 Lion's Roar 86 Flex-a-Tone 87 Damper Bar for Mark Tree. 87 Marching Machine. 88 Cowbell Tapping. 88 Log Drum 89 Slapstick 90 Multiple Cowbell Holder 91 Single Woodblock Holder 91 Double Woodblock Holder 91 Chime Rack 92 Horizontal Sleigh Bell Rack 93 Vertical Sleigh Bell Rack 93 Vertical Sleigh Bell Rack 93 Vertical Sleigh Bell Rack 93 A Device for Re-fluffing Timpani Felt 94 Chain Drum Tuning Gauge 94 Bass Drum/Cymbal Pedal Attachment 95 Hexagon Bass Drum Spur 96 Oxygen Bell Rack 97	

*** TIMPANI ***

Timpani are mechanically refined, tunable instruments, requiring a certain amount of structural knowledge for proper performance. The main sections of each timpani include:

- 1. Head
- 2. Bowl
- 3. Carriage
- 4. Pedal



Most of the maintenance involved on timpani will encompass these four main areas.

*** SUSPENDED CYMBAL ***

The ideal method of suspending a cymbal is with a crook or boom stand. There are many advantages to this type of suspension as opposed to the traditional suspended cymbal stand.

 Because the cymbal hangs freely and is not constricted by the wing nut attachment, tone is improved.

2. There is a greater reduction in stand noise with this type of suspension.

- 3. With the boom stand, there is additional flexibility in placing the cymbal within a multiple percussion set-up.
- 4. Since the strap is attached, the cymbal can be quickly removed and replaced with a different size during the course of a work.
- 5. The cymbal can also be quickly removed if it is one of a pair and used as crash cymbals.

